

	ID	Title	Description	Current Capabilities	Needed Capabilities
Contrast	CG-2	Coronagraph Optics and Architecture	Coronagraph optics and architecture that suppress diffracted starlight by a factor of $\leq 10^{-9}$ at visible and infrared wavelengths.	<p>6×10^{-10} raw contrast at 10% bandwidth across angles of 3-16 λ/D demonstrated with a linear mask and an unobscured pupil in a static vac lab env't (Hybrid Lyot)</p> <p>$< 8.8 \times 10^{-9}$ raw contrast at 10% bandwidth across angles of 3-9 λ/D demonstrated with a circularly-symmetric mask and obscured pupil in a static vacuum lab env't (WFIRST)</p>	Coronagraph masks and optics capable of creating circularly symmetric dark regions in the focal plane enabling raw contrasts $\leq 10^{-9}$, IWA $\leq 3 \lambda/D$, throughput $\geq 10\%$, and bandwidth $\geq 10\%$ on obscured/segmented pupils in a simulated dynamic vacuum lab environment .
Angular Resolution (plus sensitivity, integration time, and planet yield)	CG-1	Large Aperture Primary Mirrors	Large monolith and multi-segmented mirrors that meet tight surface figure error and thermal control requirements at visible wavelengths.	<p>Monolith: 3.5m sintered SiC with $< 3 \mu\text{m}$ SFE (Herschel) 2.4m ULE with $\sim 10 \text{ nm}$ SFE (HST) Depth: Waterjet cutting is TRL 9 to 14", but TRL 3 to $>18"$. Fused core is TRL 3; slumped fused core is TRL 1.</p> <p>Segmented: 6.5m Be with 25 nm SFE (JWST)</p> <p>Non-NASA: 6 dof, 1-m class SiC and ULE, $< 20 \text{ nm}$ SFE, and $< 5 \text{ nm}$ wavefront stability over 4 hr with thermal control</p>	<p>Aperture: 4m - 12m; SFE $< 10 \text{ nm}$ rms (wavelength coverage $400 \text{ nm} - 2500 \text{ nm}$)</p> <p>Wavefront stability better than 10 pm rms per wavefront control time step.</p> <p>Segmented apertures leverage 6 DOF or higher control authority meter-class segments for wavefront control.</p> <p>Environmentally tested.</p>
Detection Sensitivity	CG-8	Ultra-Low Noise, Large Format Visible Detectors	Low-noise visible detectors for faint exoplanet characterization with an Integral Field Spectrograph	<p>1kx1k silicon EMCCD detectors provide dark current of $8 \times 10^{-4} \text{ e-/px/sec}$; effective read noise $< 0.2 \text{ e- rms}$ (in EM mode) <u>after</u> irradiation when cooled to 165.15K (WFIRST).</p> <p>4kx4k EMCCD fabricated but still under development.</p>	<p>Effective read noise $< 0.1 \text{ e- rms}$; CIC $< 3 \times 10^{-3} \text{ e-/px/fram}$; dark current $< 10^{-4} \text{ e-/px/sec}$ tolerant to a space radiation environment over mission lifetime.</p> <p>$\geq 2\text{kx}2\text{k}$ format</p>
Detection Sensitivity	CG-9	Ultra-Low Noise, Large Format Near Infrared Detectors	Near infrared wavelength (900 nm to $2.5 \mu\text{m}$), extremely low noise detectors for exo-earth spectral characterization with Integral Field Spectrographs.	<p>HgCdTe photodiode arrays have read noise $< \sim 2 \text{ e- rms}$ with multiple non-destructive reads; dark current $< 0.001 \text{ e-/s/pix}$; very radiation tolerant (JWST).</p> <p>HgCdTe APDs have dark current $\sim 10\text{-}20 \text{ e-/s/pix}$, RN $\ll 1 \text{ e- rms}$, and $< 1\text{kx}1\text{k}$ format</p> <p>Cryogenic (superconducting) detectors have essentially no read noise nor dark current; radiation tolerance is unknown.</p>	<p>Read noise $\ll 1 \text{ e- rms}$, dark current $< 0.001 \text{ e-/pix/s}$, in a <u>space radiation environment</u> over mission lifetime.</p> <p>$\geq 2\text{kx}2\text{k}$ format</p>

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Contrast Stability	CG-6	Segment Phasing Sensing and Control	Multi-segment large aperture mirrors require phasing and rigid-body sensing and control of the segments to achieve tight static and dynamic wavefront errors.	6 nm rms rigid body positioning error and 49 nm rms stability (JWST error budget) SIM and non-NASA: nm accuracy and stability using laser metrology	Systems-level considerations to be evaluated but expect will require less than 10 pm rms accuracy and stability.
Contrast Stability	CG-7	Telescope Vibration Control	Isolation and damping of spacecraft and payload vibrational disturbances	80 dB attenuation at frequencies > 40 Hz (JWST passive isolation) Disturbance Free Payload demonstrated at TRL 5 with 70 dB attenuation at "high frequencies" with 6-DOF low-order active pointing.	Monolith: 120 dB end-to-end attenuation at frequencies > 20 Hz. Segmented: 140 dB end-to-end attenuation at frequencies > 40 Hz. End-to-end implies isolation between disturbance source and the telescope.
Contrast	CG-3	Deformable Mirrors	Environment-tested, flight-qualified large format deformable mirrors	Electrostrictive 64x64 DMs have been demonstrated to meet $\leq 10^{-9}$ contrasts and $< 10^{-10}$ stability in a vacuum environment and 10% bandwidth; 48x48 DM passed random vibrate testing.	4 m primary: $\geq 96 \times 96$ actuators 10 m primary: $\geq 128 \times 128$ actuators Enable raw contrasts of $\leq 10^{-9}$ at ~20% bandwidth and IWA $\leq 3 \lambda/D$ Flight-qualified device and drive electronics (radiation hardened, environmentally tested, life-cycled including connectors and cables) Large segment DM needs possible for segmented telescopes.
Contrast Stability	CG-5	Low-Order Wavefront Sensing and Control	Sensing and control of line of sight jitter and low-order wavefront drift	< 0.5 mas rms per axis LOS residual error demonstrated in lab with a fast-steering mirror attenuating a 14 mas LOS jitter and reaction wheel inputs; ~ 100 pm rms sensitivity of focus (WFIRST). Higher low-order modes sensed to 10-100 nm WFE rms on ground-based telescopes.	Sufficient fast line of sight jitter (< 0.5 mas rms residual) and slow thermally-induced (≤ 10 pm rms sensitivity) WFE sensing and control to maintain closed-loop $< 10^{-9}$ raw contrast with an obscured/segmented pupil and simulated dynamic environment.
Contrast	CG-4	Post-Data Processing	Post-data processing techniques to uncover faint exoplanet signals from residual speckle noise at the focal-plane detector.	Few 100x speckle suppression has been achieved by HST and by ground-based AO telescopes in the NIR and in contrast regimes of 10^{-4} to 10^{-5} , dominated by phase errors.	A 10-fold contrast improvement in the visible from 10^{-9} raw contrast where amplitude errors are expected to be important (or a demonstration of the fundamental limits of post-processing)

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Optical Performance and Model Validation	S-2	Optical Performance Demonstration and Validated Optical Model	Experimentally validate the equations that predict the contrasts achievable with a starshade.	<p>3×10^{-10} contrast at 632 nm, 5 cm mask, and ~500 Fresnel #; validated optical model</p> <p>9×10^{-10} contrast at white light, 58 cm mask, and 210 Fresnel #</p>	Experimentally validate models predicting contrast to $\leq 10^{-10}$ just outside petal edges in scaled flight-like geometry with Fresnel numbers ≤ 20 across a broadband optical bandpass.
	S-1	Controlling Scattered Sun Light	Limit edge-scattered sunlight and diffracted starlight with optical petal edges that also handle stowed bending strain.	Machined graphite edges meet all specs but edge radius (10 μm); etched metal edges meet all specs but in-plane shape tolerance (Exo-S design).	Integrated petal optical edges maintaining precision in-plane shape requirements after deployment trials and limiting contrast contribution of solar glint to $< 10^{-10}$ at petal edges.
Formation Sensing and Control	S-3	Lateral Formation Sensing	Demonstrate lateral formation flying sensing accuracy consistent with keeping telescope in starshade's dark shadow.	Centroid star positions to $\leq 1/100^{\text{th}}$ pixel with ample flux. Simulations have shown that sensing and GN&C is tractable, though sensing demonstration of lateral control has not yet been performed.	<p>Demonstrate sensing lateral errors ≤ 0.30 m accuracy at scaled flight separations (± 1 mas bearing angle).</p> <p>Estimated centroid positions to $\leq 1/40^{\text{th}}$ pixel with limited flux from out of band starlight.</p> <p>Control algorithms demonstrated with scaled lateral control errors corresponding to ≤ 1 m.</p>
Deployment Accuracy and Shape Stability	S-5	Petal Positioning Accuracy and Opaque Structure	Demonstrate that a starshade can be autonomously deployed to within its budgeted tolerances after exposure to relevant environments.	Petal deployment tolerance (≤ 1 mm) verified with low fidelity 12m prototype and no optical shield; no environmental testing (Exo-S design).	Deployment tolerances demonstrated to ≤ 1 mm (in-plane envelope) with flight-like, minimum half-scale structure, simulated petals, opaque structure, and interfaces to launch restraint after exposure to relevant environments.
	S-4	Petal Shape and Stability	Demonstrate a high-fidelity, flight-like starshade petal meets petal shape tolerances after exposure to relevant environments.	<p>Manufacturing tolerance ($\leq 100 \mu\text{m}$) verified with low fidelity 6m prototype and no environmental tests.</p> <p>Petal deployment tests conducted but on prototype petals to demonstrate rib actuation; no shape measurements.</p>	Deployment tolerances demonstrated to $\leq 100 \mu\text{m}$ (in-plane envelope) with flight-like, minimum half-scale petal fabricated and maintains shape after multiple deployments from stowed configuration.