



# Technology Needs and Prioritization Process

**Nick Siegler**  
**ExEP Program Chief Technologist**  
**Jet Propulsion Laboratory/Caltech**

**ExoPAG**  
**San Diego**

**06/12/16**



# Discussion Outline



Exoplanet Exploration Program

1. How ExEP Technology needs are identified and prioritized
2. Current technology needs



# ExEP Technology Development Team



Exoplanet Exploration Program



**Nick Siegler**  
Program Chief Technologist



**Brendan Crill**  
Technology  
Development Manager



**David Breda**  
TDEM Systems  
Engineer



**Rhonda Morgan**  
Senior Optical  
Engineer



**Stuart Shaklan**  
SME for coronagraphs  
and starshades; task  
lead for the Segmented  
Coronagraph Design &  
Analysis



**Hong Tang**  
HCIT Manager



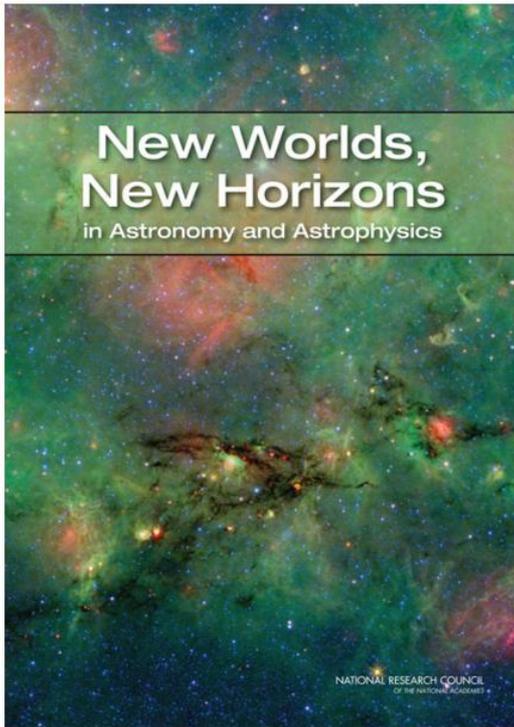
**Karl Stapelfeldt**  
Program Chief  
Scientist



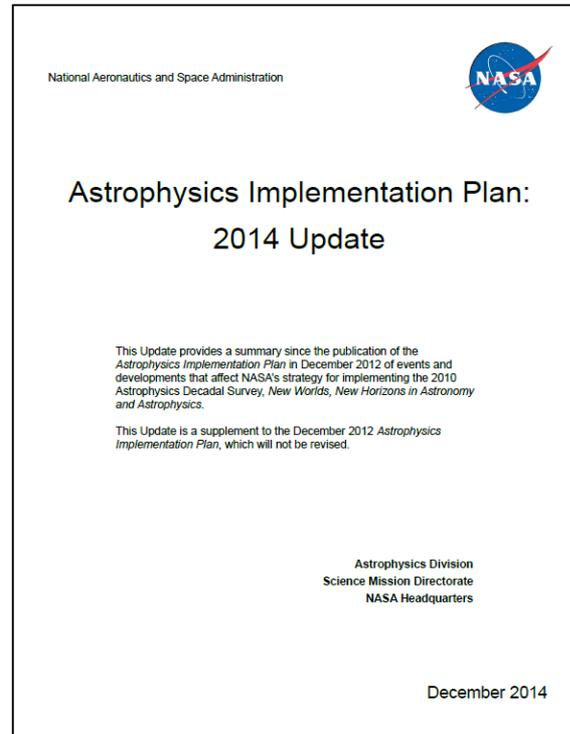
**Doug Hudgins**  
Program Scientist



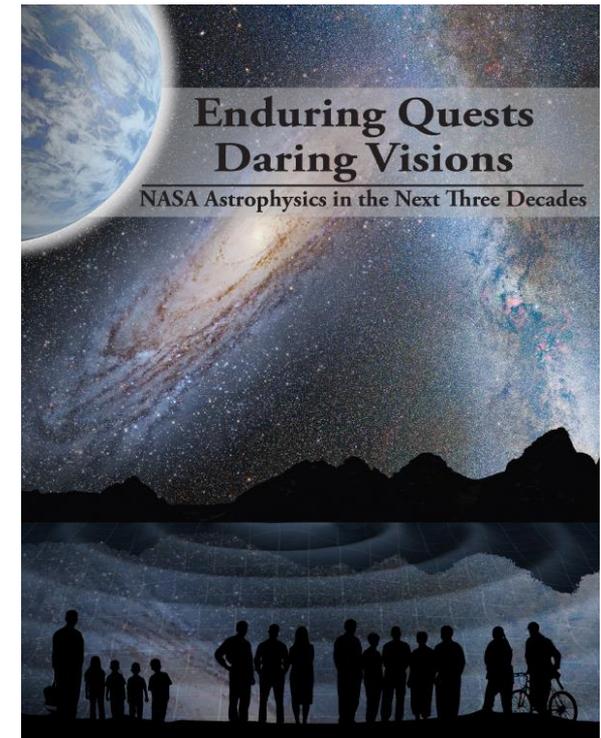
# How Technology Needs are Identified and Prioritized



- **#1 large-scale recommendation: WFIRST**
- **#1 medium-scale recommendation: Preparation for a planet imaging mission (HabEx)**

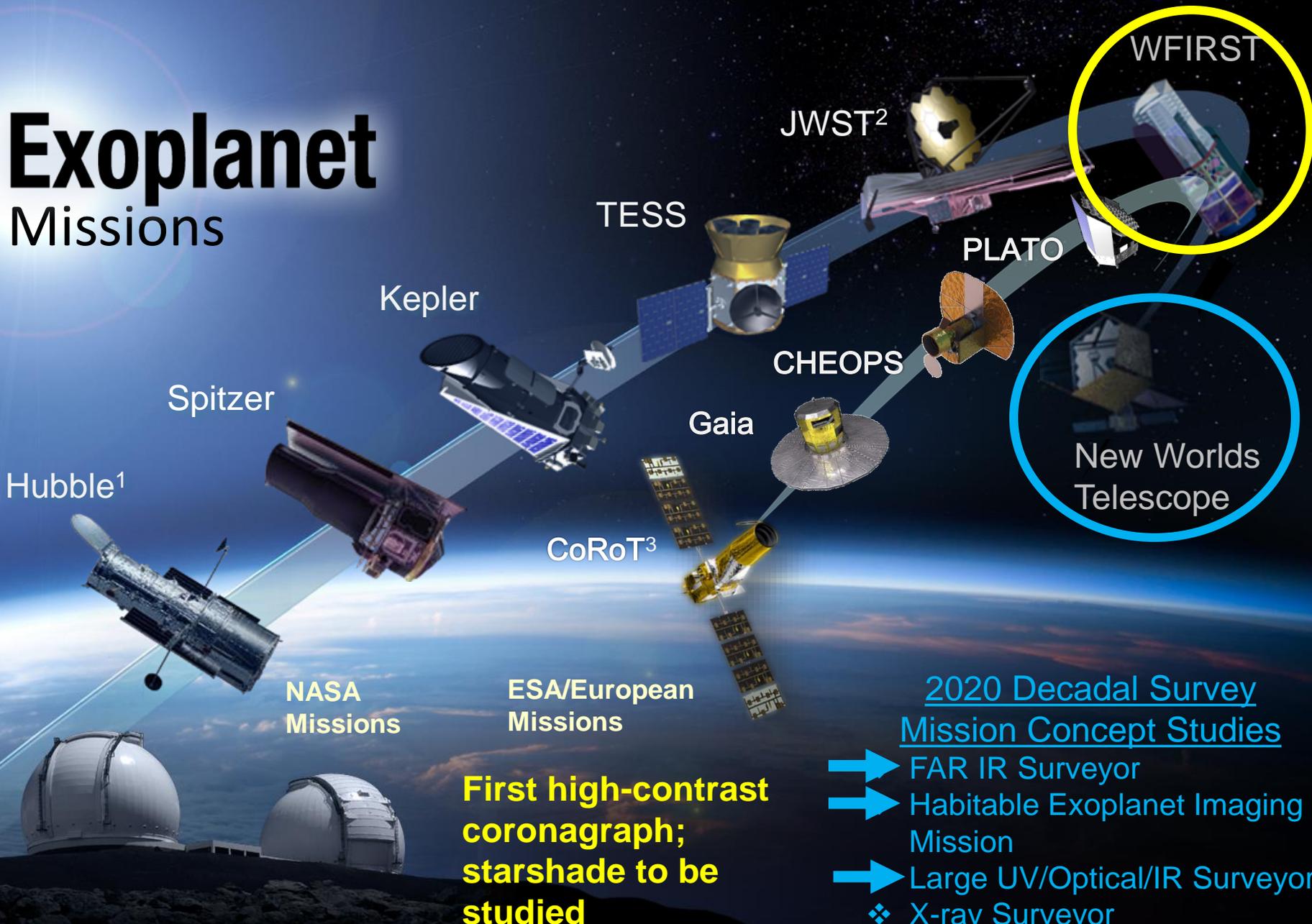


- **Confirms WFIRST as #1 Division priority after JWST**
- **Commissions Exo-C and Exo-S probe-class studies**



- **LUVOIR Surveyor**
- **Far-IR Surveyor**
- **X-Ray Surveyor**
- **Earth Mapper (interferometer)**

# Exoplanet Missions



**First high-contrast coronagraph; starshade to be studied**

<sup>1</sup> NASA/ESA Partnership  
<sup>2</sup> NASA/ESA/CSA Partnership  
<sup>3</sup> CNES/ESA Partnership



# The ExEP Technology Focus



Exoplanet Exploration Program

**Enabling the science capability to directly image and spectrally characterize exo-Earths in the HZ and beyond of Sun-like stars .**

- *most other valuable exoplanet science goals can be achieved along the way (study of larger planets, disk science, planetary orbits, etc)*



# ExEP Technology Gap Lists

## Enabling Technologies Only

### Starshade Technology Gap List

Table A.4 Starshade Technology Gap List

ID	Title	Description	Current	Required
S-1	Control Edge-Scattered Sunlight	Limit edge-scattered sunlight with optical petal edges that also handle slow bending strain.	Graphite edges meet all specs except sharpness, with edge radius $\geq 10 \mu\text{m}$ .	Optical petal edges manufactured of high flexural strength material with edge radius $\leq 1 \mu\text{m}$ and reflectivity $\leq 10\%$ .
S-2	Contrast Performance Demonstration at Optical Model Validation	Experimentally validate the equations that predict the contrasts achievable with a starshade.	Experiments have validated optical diffraction models at Fresnel number of $\sim 500$ to contrasts of $3 \times 10^{-10}$ at 632 nm.	Experimentally validate models of starlight suppression to $\leq 3 \times 10^{-11}$ at Fresnel numbers $\leq 50$ over 510-825 nm bandpass.
S-3	Lateral Formation Flying Sensing Accuracy	Demonstrate lateral formation flying sensing accuracy consistent with keeping telescope in starshade's dark shadow.	Centroid accuracy $\geq 1\%$ is common. Simulations have shown that sensing and GN&C is tractable, though sensing demonstration of lateral control has not yet been performed.	Demonstrate sensing lateral errors $\leq 0.20\text{m}$ at scaled flight separations and estimated centroid positions $\leq 0.3\%$ of optical resolution. Control algorithms demonstrated with lateral control errors $\leq 1\text{m}$ .
S-4	Flight-Like Petal Fabrication and Deployment	Demonstrate a high-fidelity, flight-like starshade petal and its unfurling mechanism.	Prototype petal that meets optical edge position tolerances has been demonstrated.	Demonstrate a fully integrated petal, including blankets, edges, and deployment control interfaces. Demonstrate a flight-like unfurling mechanism.
S-5	Inner Disk Deployment	Demonstrate that a starshade can be autonomously deployed to within the budgeted tolerances.	Demonstrated deployment tolerances with 12m heritage Astromesh antenna with four petals, no blankets, no outrigger struts, and no launch restraint.	Demonstrate deployment tolerances with flight-like, minimum half-scale inner disk, with simulated petals, blankets, and interfaces to launch restraint.



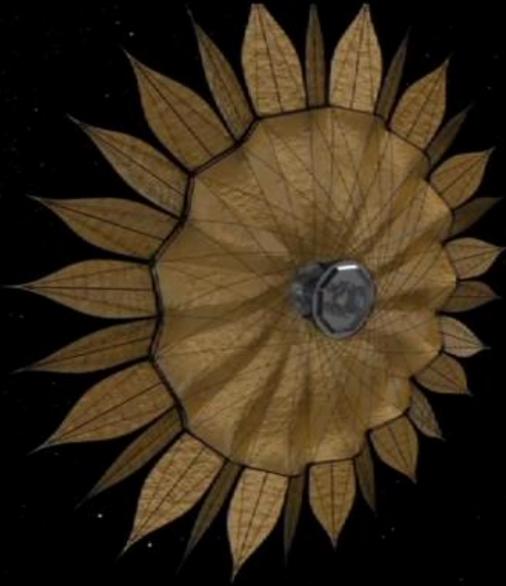
### Coronagraph/Telescope Technology Gap List

Table A.3 Coronagraph/Telescope Technology Gap List.

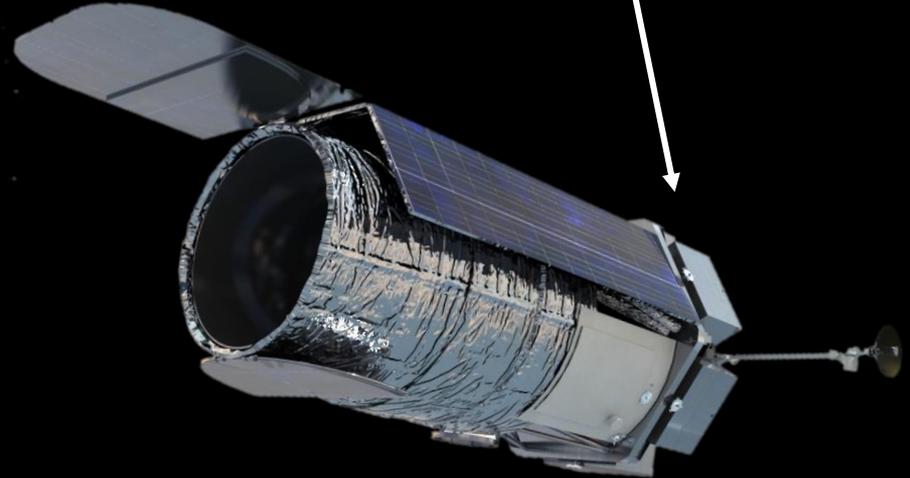
ID	Title	Description	Current	Required
C-1	Specialized Coronagraph Optics	Masks, apodizers, or beam-shaping optics to provide starlight suppression and planet detection capability.	A linear mask design has yielded $3.2 \times 10^{-10}$ mean raw contrast from $3-16 \lambda/D$ with 10% bandwidth using an unobscured pupil in a static lab demonstration.	Circularly symmetric masks achieving $\leq 1 \times 10^{-10}$ contrast with IWA $\leq 3\lambda/D$ and $\geq 10\%$ bandwidth on obscured or segmented pupils.
C-2*	Low-Order Wavefront Sensing & Control	Beam jitter and slowly varying large-scale (low-order) optical aberrations may obscure the detection of an exoplanet.	Tip/tilt errors have been sensed and corrected in a stable vacuum environment with a stability of $10^{-3}\text{A}$ rms at sub-Hz frequencies.	Tip/tilt, focus, astigmatism, and coma sensed and corrected simultaneously to $10^{-4}\text{A}$ ( $\sim 10^3$ of pm) rms to maintain raw contrasts of $\leq 1 \times 10^{-10}$ in a simulated dynamic testing environment.
C-3*	Large-Format Ultra-Low Noise Visible Detectors	Low-noise visible detectors for faint exoplanet characterization with an Integral Field Spectrograph.	Read noise of $< 1 \text{e}^-/\text{pixel}$ has been demonstrated with EMCCDs in a $1\text{k} \times 1\text{k}$ format with standard read-out electronics	Read noise $< 0.1 \text{e}^-/\text{pixel}$ in a $2\text{k} \times 4\text{k}$ format validated for a space radiation environment and flight-accepted electronics.
C-4*	Large-Format Deformable Mirrors	Maturation of deformable mirror technology toward flight readiness.	Electrostrictive $64 \times 64$ DMs have been demonstrated to meet $\leq 10^{-9}$ contrasts in a vacuum environment and 10% bandwidth.	$\geq 64 \times 64$ DMs with flight-like electronics capable of wavefront correction to $\leq 10^{-10}$ contrasts. Full environmental testing validation.
C-5	Efficient Contrast Convergence	Rate at which wavefront control methods achieve $10^{-10}$ contrast.	Model and measurement uncertainties limit wavefront control convergence and require many tens to hundreds of iterations to get to $10^{-10}$ contrast from an arbitrary initial wavefront.	Wavefront control methods that enable convergence to $10^{-10}$ contrast ratios in fewer iterations (10-20).
C-6*	Post-Data Processing	Techniques are needed to characterize exoplanet spectra from residual speckle noise for typical targets.	Few 100x speckle suppression has been achieved by HST and by ground-based AO telescopes in the NIR and in contrast regimes of $10^4$ to $10^6$ , dominated by phase errors.	A 10-fold improvement over the raw contrast of $\sim 10^{-9}$ in the visible where amplitude errors are expected to no longer be negligible with respect to phase errors.

\*Topic being addressed by directed-technology development for the WFIRST/AFTA coronagraph. Consequently, coronagraph technologies that will be substantially advanced under the WFIRST/AFTA technology development are not eligible for TDEMs.

# ExEP Technology Spinoffs



**Starshade Technology Project**



**WFIRST Coronagraph Instrument**



# Technology Needs and Prioritization Process



Exoplanet Exploration Program

ID	Activity	Date
1	Technology Needs Input Window Opens ←	06/08/16
	with email to the ExoPAG: Technology Gap Lists, Input Forms, process explanation	
	presentation at June ExoPAG	06/12/16
2	Technology Window Closes ←	08/26/16
3	Prioritization Criteria Concurred by the ExEP	09/15/16
4	Technology Gaps Prioritized by the ExEP ←	10/20/16
5	Technology Gap Lists Inform TDEM Amendment ←	mid-Nov
	Technology Amendment released through NSPIRES	mid-Dec
6	ExEP Technology Plan Appendix Updated and Posted ←	12/22/16
	Presentation at Winter ExoPAG ←	01/02/17
7	TDEM Proposal Deadline ←	03/17/17
8	TDEM Awards Selected ←	Aug 2017

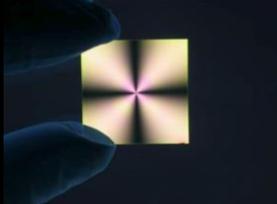
- Enabling technologies only - requires ExEP iteration with community members
- PCOS/COR Technology team involved in every step; ExEP involved in their prioritization process



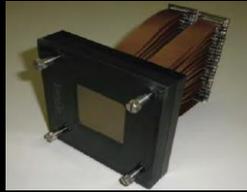
# Current Technology Needs

# Coronagraph/Telescope Technology Gaps

## Starlight Suppression



Coronagraph Architectures (CG-2)



Deformable mirrors (CG-3)

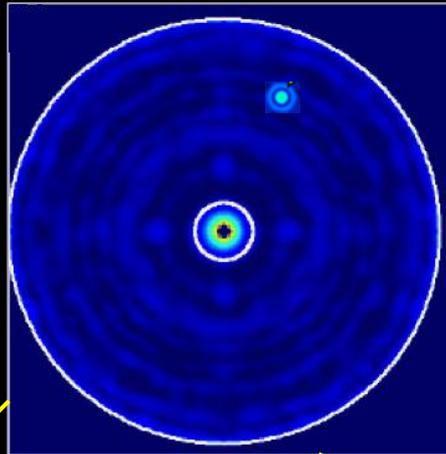


Image post-processing (CG-4)

## Mirrors

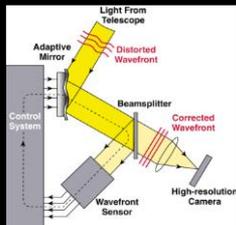


**COR/PCOS**

**Systems and Design Reference Dependent**

Segmented (CG-1)

## WFE Stability



Wavefront sensing and control (CG-5)

**Systems and Design Reference Dependent**



Segment phasing and rigid body sensing and control (CG-6)



Telescope vibration sensing and control (CG-7)

## Detection Sensitivity

**WFIRST**



Ultra-low noise visible detectors (CG-8)

**COR/PCOS**



Ultra-low noise infrared detectors (CG-9)

# Starshade Technology Gaps

## Starlight Suppression



Controlling Sunlight scattering off petal edges (S-2)

## Formation Sensing and Control



Maintaining lateral offset requirement between the spacecrafts (S-3)

# Starshade Technology Project

## Deployment Accuracy and Shape Stability



Suppressing starlight and validating optical model (S-1)



Positioning the petals to high precision, blocking on-axis starlight, maintaining overall shape on a highly stable structure (S-5)



Fabricating the petal to high precision (S-4)



# Nominated New ExEP Technologies



Exoplanet Exploration Program

**Focus has been on technologies enabling the direct imaging of exoplanets.**

## **Other?**

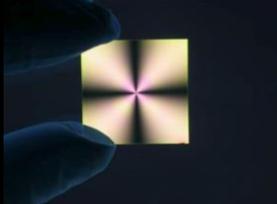
- warp drives
- correlated-line spectral technique (Mawet)
- 10 cm/s RV
- polarization
- interferometry



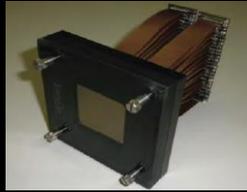
# Additional Slides

# Coronagraph Technology Gaps

## Starlight Suppression



Coronagraph Architectures (CG-2)



Deformable mirrors (CG-3)

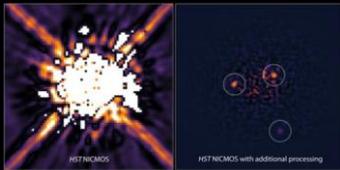
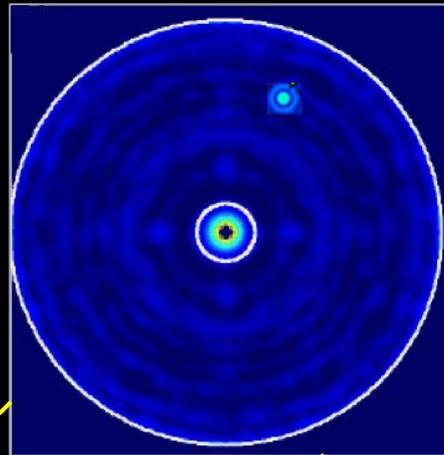


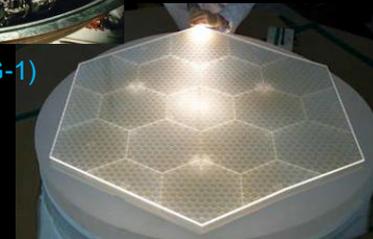
Image post-processing (CG-4)



## Mirrors

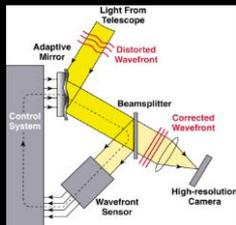


Large monolith (CG-1)



Segmented (CG-1)

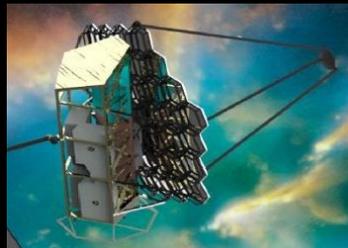
## WFE Stability



Wavefront sensing and control (CG-5)

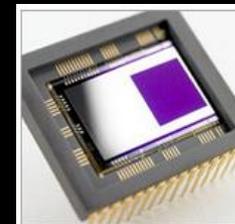


Segment phasing and rigid body sensing and control (CG-6)

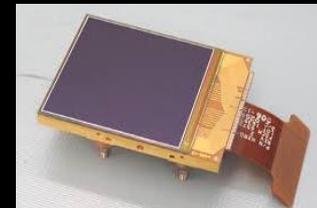


Telescope vibration sensing and control (CG-7)

## Detection Sensitivity



Ultra-low noise visible detectors (CG-8)



Ultra-low noise infrared detectors (CG-9)

# Starshade Technology Gaps

## Starlight Suppression



Controlling Sunlight scattering off petal edges (S-2)



Suppressing starlight and validating optical model (S-1)



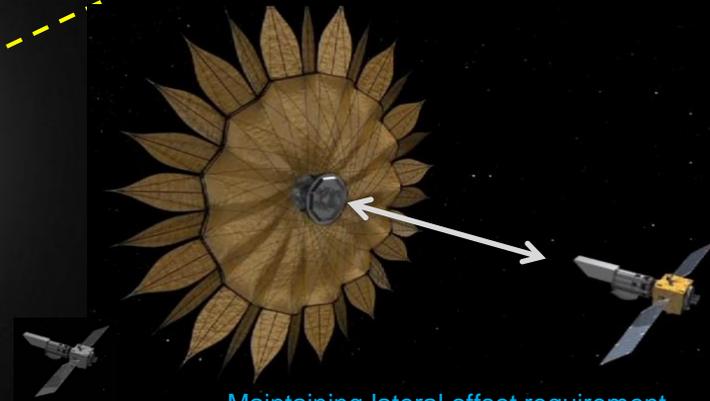
## Deployment Accuracy and Shape Stability



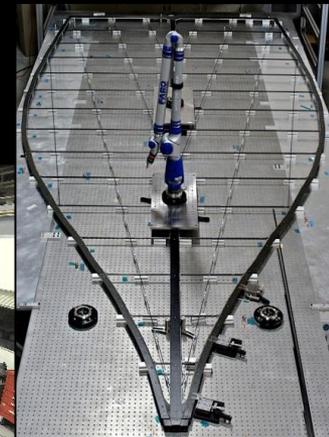
Positioning the petals to high precision, blocking on-axis starlight, maintaining overall shape on a highly stable structure (S-5)



## Formation Sensing and Control



Maintaining lateral offset requirement between the spacecrafts (S-3)



Fabricating the petal to high precision (S-4)

# Technology Needs and Prioritization Process Timeline



Exoplanet Exploration Program

Activity	Resp	TDEM Year												
		J	F	M	A	M	J	J	A	S	O	N	D	J
<b>ExEP Technology Needs and Prioritization Process</b>														
<b>TNPP and TGL Presented to ExoPAG EC</b>	TDM						1st Tue							
<b>TGL Window Opens</b>	TDM						day after							
<b>TGL Presented at Summer ExoPAG</b>	TDM						mid-month							
<b>TGL Window Closes</b>									last Fri					
<b>TGL Prioritization Criteria Concurred</b>	TDM									2nd week				
<b>TGL Prioritization</b>	TDM										mid-month			
<b>Present Final TGL to ExoPAG EC and</b>	TDM											1st Tue		
<b>Provide Input to TDEM Amendment</b>	PCT, PS, TDM											mid-month		
<b>Update Technology Plan Appendix</b>	TDM												mid-month	
<b>TGL Presented at Winter ExoPAG</b>	TDM													1st week

EC Executive Council  
 ExEP Exoplanets Exploration Program  
 ExoPAG Exoplanet Program Analysis Group  
 PCE Program Chief Engineer  
 PCS Program Chief Scientist  
 PCT Program Chief Technologist  
 PM Program Manager  
 PS Program Scientist  
 TDEM Technology Demonstrations for Exoplanet Missions  
 TDM Technology Development Manager  
 TGL Technology Gap List  
 TNPP Technology Needs and Prioritization Process



# TDEM Timeline

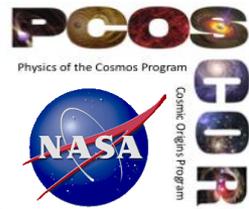


Exoplanet Exploration Program

Activity	Resp	TDEM Year												TDEM Year plus 1								
		F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A		
<b>TDEM Process</b>																						
Solicitation Released	PS	mid-month																				
Amendment Posted	PS											mid-month										
Pre-Proposal Briefing Telecon	PS												mid-month									
Proposal Due															mid-month							
Proposals Selected	PS																					by month end



# Astrophysics Technology Gap Process and 2016 SAT Timeline



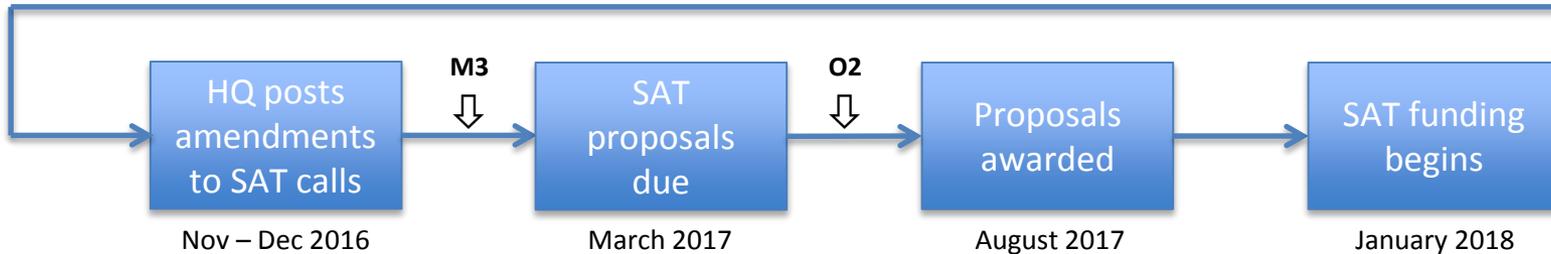
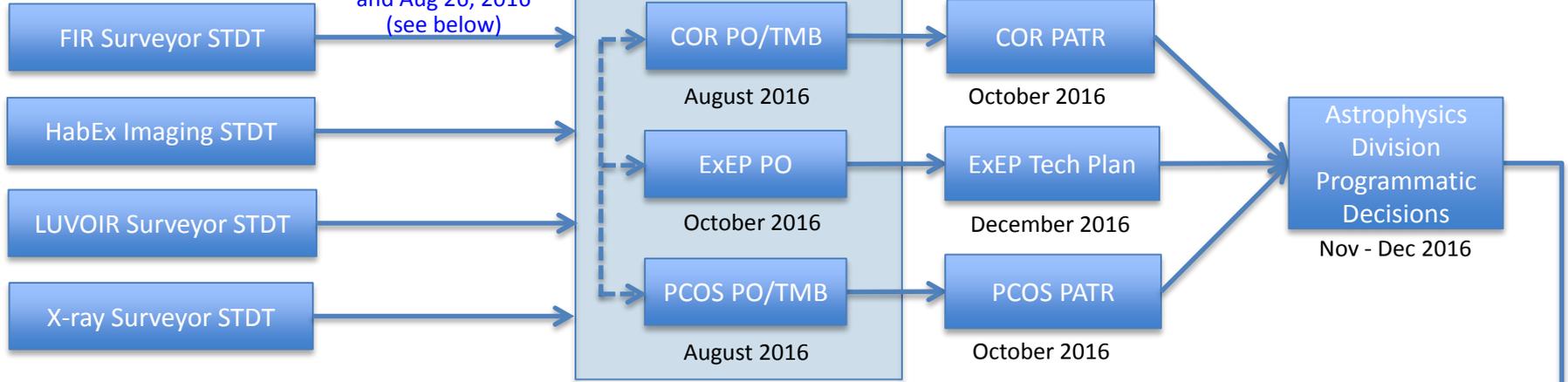
ExoPlanet Exploration Program

O1 tech gaps deliverable (optional) from

Organized/Prioritized by

Published in

Gaps due Jun 30, 2016 and Aug 26, 2016 (see below)



- Non-Exoplanet-related gaps due June 30, 2016; Exoplanet-related gaps due August 26, 2016.
- Community technology gap inputs are also provided to the respective Program Offices (POs) to be prioritized each year by the Programs' Technology Management Boards (TMBs) for COR and PCOS and by the ExEP PO.
- Program Chief Technologists participate in each other's technology prioritization processes.
- Current Program Annual Technology Reports (PATRs) and Technology Plan are available on respective Program websites.
- Gaps identified in M3 (2/2017) and O2 (6/2017) Study Deliverables can also influence the 2016 SAT funding or directed funding decisions.
- SAT funding nominally starts in January but could be ±3 months depending on receiving organization.



# Proposed 2017 Coronagraph Technology Gap List (1/2)



## Exoplanet Exploration Program

	ID	Title	Description	Current Capabilities	Needed Capabilities
Contrast	CG-2	Coronagraph Optics and Architecture	Coronagraph optics and architecture that suppress diffracted starlight by a factor of $\leq 10^{-9}$ at visible and infrared wavelengths.	<p><math>6 \times 10^{-10}</math> raw contrast at 10% bandwidth across angles of 3-16 <math>\lambda/D</math> demonstrated with a linear mask and an <u>unobscured</u> pupil in a static vac lab env't (Hybrid Lyot)</p> <p><math>&lt; 8.8 \times 10^{-9}</math> raw contrast at 10% bandwidth across angles of 3-9 <math>\lambda/D</math> demonstrated with a circularly-symmetric mask and <u>obscured</u> pupil in a <u>static vacuum lab</u></p>	Coronagraph masks and optics capable of creating circularly symmetric dark regions in the focal plane enabling raw contrasts $\leq 10^{-9}$ , IWA $\leq 3 \lambda/D$ , throughput $\geq 10\%$ , and bandwidth $\geq 10\%$ on <u>obscured/segmented</u> pupils in a simulated <u>dynamic vacuum lab environment</u> .
Angular Resolution (plus sensitivity, integration time, and planet yield)	CG-1	Large Aperture Primary Mirrors	Large monolith and multi-segmented mirrors that meet tight surface figure error and thermal control requirements at visible wavelengths.	<p><u>Monolith:</u>  <b>3.5m</b> sintered SiC with <math>&lt; 3 \mu\text{m}</math> SFE (Herschel)  <b>2.4m</b> ULE with <math>\sim 10 \text{ nm}</math> SFE (HST)            Depth: Waterjet cutting is TRL 9 to 14", but TRL 3 to <math>&gt;18"</math>. Fused core is TRL 3; slumped fused core is TRL 1.</p> <p><u>Segmented:</u>  <b>6.5m</b> Be with <math>25 \text{ nm}</math> SFE (JWST)</p> <p>Non-NASA: 6 dof, 1-m class SiC and ULE, <math>&lt; 20 \text{ nm}</math> SFE, and <math>&lt; 5 \text{ nm}</math> wavefront stability over 4 hr with thermal control</p>	<p><b>Aperture: 4m - 12m</b>; SFE <math>&lt; 10 \text{ nm rms}</math> (wavelength coverage 400 nm - 2500 nm)</p> <p>Wavefront stability better than <math>10 \text{ pm rms}</math> per wavefront control time step.</p> <p>Segmented apertures leverage 6 DOF or higher control authority meter-class segments for wavefront control.</p> <p>Environmentally tested.</p>
Detection Sensitivity	CG-8	Ultra-Low Noise, Large Format Visible Detectors	Low-noise visible detectors for faint exoplanet characterization with an Integral Field Spectrograph	<p>1kx1k silicon EMCCD detectors provide dark current of <math>8 \times 10^{-4} \text{ e-/px/sec}</math>; effective read noise <math>&lt; 0.2 \text{ e- rms}</math> (in EM mode) <u>after</u> irradiation when cooled to 165.15K (WFIRST).</p> <p>4kx4k EMCCD fabricated but still under development.</p>	<p>Effective read noise <math>&lt; 0.1 \text{ e- rms}</math>; CIC <math>&lt; 3 \times 10^{-3} \text{ e-/px/frame}</math>; dark current <math>&lt; 10^{-4} \text{ e-/px/sec}</math> tolerant to a space radiation environment over mission lifetime.</p> <p><math>\geq 2\text{kx}2\text{k}</math> format</p>
Detection Sensitivity	CG-9	Ultra-Low Noise, Large Format Near Infrared Detectors	Near infrared wavelength (900 nm to 2.5 $\mu\text{m}$ ), extremely low noise detectors for exo-earth spectral characterization with Integral Field Spectrographs.	<p>HgCdTe photodiode arrays have <b>read noise <math>&lt; 2 \text{ e- rms}</math></b> with multiple non-destructive reads; dark current <math>&lt; 0.001 \text{ e-/s/pix}</math>; very radiation tolerant (JWST).</p> <p>HgCdTe APDs have <b>dark current <math>\sim 10\text{-}20 \text{ e-/s/pix}</math></b>, RN <math>&lt; 1 \text{ e- rms}</math>, and <math>&lt; 1\text{kx}1\text{k}</math> format</p> <p>Cryogenic (superconducting) detectors have essentially no read noise nor dark current; radiation tolerance is unknown.</p>	<p><b>Read noise <math>&lt; 1 \text{ e- rms}</math></b>, dark current <math>&lt; 0.001 \text{ e-/pix/s}</math>, in a <u>space radiation environment</u> over mission lifetime.</p> <p><math>\geq 2\text{kx}2\text{k}</math> format</p>



# Proposed 2017 Coronagraph Technology Gap List (2/2)



## Exoplanet Exploration Program

	ID	Title	Description	Current Capabilities	Needed Capabilities
Contrast Stability	CG-6	Segment Phasing Sensing and Control	Multi-segment large aperture mirrors require phasing and rigid-body sensing and control of the segments to achieve tight static and dynamic wavefront errors.	6 nm rms rigid body positioning error and 49 nm rms stability (JWST error budget)  SIM and non-NASA: nm accuracy and stability using laser metrology	Systems-level considerations to be evaluated but expect will require less than 10 pm rms accuracy and stability.
Contrast Stability	CG-7	Telescope Vibration Control	Isolation and damping of spacecraft and payload vibrational disturbances	80 dB attenuation at frequencies > 40 Hz (JWST passive isolation)  Disturbance Free Payload demonstrated at TRL 5 with 70 dB attenuation at "high frequencies" with 6-DOF low-order active pointing.	Monolith: 120 dB end-to-end attenuation at frequencies > 20 Hz.  Segmented: 140 dB end-to-end attenuation at frequencies > 40 Hz.  End-to-end implies isolation between disturbance source and the telescope.
Contrast	CG-3	Deformable Mirrors	Environment-tested, flight-qualified large format deformable mirrors	Electrostrictive 64x64 DMs have been demonstrated to meet $\leq 10^{-9}$ contrasts and $< 10^{-10}$ stability in a vacuum environment and 10% bandwidth; 48x48 DM passed random vibrate testing.	4 m primary: $\geq 96 \times 96$ actuators 10 m primary: $\geq 128 \times 128$ actuators Enable raw contrasts of $\leq 10^{-9}$ at ~20% bandwidth and IWA $\leq 3 \lambda/D$  Flight-qualified device and drive electronics (radiation hardened, environmentally tested, life-cycled including connectors and cables)  Large segment DM needs possible for segmented telescopes.
Contrast Stability	CG-5	Low-Order Wavefront Sensing and Control	Sensing and control of line of sight jitter and low-order wavefront drift	$< 0.5$ mas rms per axis LOS residual error demonstrated in lab with a fast-steering mirror attenuating a 14 mas LOS jitter and reaction wheel inputs; $\sim 100$ pm rms sensitivity of focus (WFIRST).  Higher low-order modes sensed to 10-100 nm WFE rms on ground-based telescopes.	Sufficient fast line of sight jitter ( $< 0.5$ mas rms residual) and slow thermally-induced ( $\leq 10$ pm rms sensitivity) WFE sensing and control to maintain closed-loop $< 10^{-9}$ raw contrast with an obscured/segmented pupil and simulated dynamic environment.
Contrast	CG-4	Post-Data Processing	Post-data processing techniques to uncover faint exoplanet signals from residual speckle noise at the focal-plane detector.	Few 100x speckle suppression has been achieved by HST and by ground-based AO telescopes in the NIR and in contrast regimes of $10^{-4}$ to $10^{-5}$ , dominated by phase errors.	A 10-fold contrast improvement in the visible from $10^{-9}$ raw contrast where amplitude errors are expected to be important (or a demonstration of the fundamental limits of post-processing)



# Proposed 2017 Starshade Technology Gap List



Exoplanet Exploration Program

Proposed 2017 Starshade Technology Gap List

	ID	Title	Description	Current Capabilities	Needed Capabilities
Optical Performance and Model Validation	S-2	Optical Performance Demonstration and Validated Optical Model	Experimentally validate the equations that predict the contrasts achievable with a starshade.	<p><math>3 \times 10^{-10}</math> contrast at 632 nm, 5 cm mask, and <b>~500 Fresnel #</b>; validated optical model</p> <p><math>9 \times 10^{-10}</math> contrast at white light, 58 cm mask, and <b>210 Fresnel #</b></p>	Experimentally validate models predicting contrast to $\leq 10^{-10}$ just outside petal edges in scaled flight-like geometry with <b>Fresnel numbers <math>\leq 20</math></b> across a broadband optical bandpass.
	S-1	Controlling Scattered Sun Light	Limit edge-scattered sunlight and diffracted starlight with optical petal edges that also handle stowed bending strain.	Machined graphite edges meet all specs but edge radius (10 $\mu\text{m}$ ); etched metal edges meet all specs but in-plane shape tolerance (Exo-S design).	Integrated petal optical edges maintaining precision in-plane shape requirements after deployment trials and limiting contrast contribution of solar glint to $< 10^{-10}$ at petal edges.
Formation Sensing and Control	S-3	Lateral Formation Sensing	Demonstrate lateral formation flying sensing accuracy consistent with keeping telescope in starshade's dark shadow.	Centroid star positions to $\leq 1/100^{\text{th}}$ pixel with ample flux. Simulations have shown that sensing and GN&C is tractable, though sensing demonstration of lateral control has not yet been performed.	<p>Demonstrate sensing lateral errors <math>\leq 0.30</math> m accuracy at scaled flight separations (<math>\pm 1</math> mas bearing angle).</p> <p>Estimated centroid positions to <math>\leq 1/40^{\text{th}}</math> pixel with limited flux from out of band starlight.</p> <p>Control algorithms demonstrated with scaled lateral control errors corresponding to <math>\leq 1</math> m.</p>
Deployment Accuracy and Shape Stability	S-5	Petal Positioning Accuracy and Opaque Structure	Demonstrate that a starshade can be autonomously deployed to within its budgeted tolerances after exposure to relevant environments.	Petal deployment tolerance ( $\leq 1$ mm) verified with low fidelity 12m prototype and no optical shield; no environmental testing (Exo-S design).	Deployment tolerances demonstrated to $\leq 1$ mm (in-plane envelope) with flight-like, minimum half-scale structure, simulated petals, opaque structure, and interfaces to launch restraint after exposure to relevant environments.
	S-4	Petal Shape and Stability	Demonstrate a high-fidelity, flight-like starshade petal meets petal shape tolerances after exposure to relevant environments.	<p>Manufacturing tolerance (<math>\leq 100 \mu\text{m}</math>) verified with low fidelity 6m prototype and no environmental tests.</p> <p>Petal deployment tests conducted but on prototype petals to demonstrate rib actuation; no shape measurements.</p>	Deployment tolerances demonstrated to $\leq 100 \mu\text{m}$ (in-plane envelope) with flight-like, minimum half-scale petal fabricated and maintains shape after multiple deployments from stowed configuration.



# 2016 Gap Prioritization Criteria



<b>Legend for Technology Gap Prioritization</b>	
<b>Impact:</b>	4: Critical and key enabling technology - required to meet mission concept objectives; without this technology, applicable missions would not launch
	3: Highly desirable - not mission-critical, but provides major benefits in enhanced science capability, reduced critical resources need, and/or reduced mission risks; without it, missions may launch, but science or implementation would be compromised
	2: Desirable - not required for mission success, but offers significant science or implementation benefits; if technology is available, would almost certainly be implemented in missions
	1: Minor science impact or implementation improvements; if technology is available would be considered for implementation in missions
<b>Urgency:</b>	4: In time for the Decadal Survey (2019); not necessarily at some TRL but reduced risk by 2019
	3: Possible launch date < 10 yr (< 2025)
	2: Possible launch date < 15 yr (< 2030)
	1: Possible launch date > 15 yr (> 2030)
<b>Trend:</b>	4: Very large perceived risk of not being ready in time: (a) no ongoing current efforts (b) little or no funding allocated
	3: Large perceived risk of not being ready in time: (a) others are working towards it but little results or their performance goals are very far from the need, (b) funding unclear, or (c) time frame not clear
	2: Medium perceived risk of not being ready in time: (a) others are working towards it with encouraging results or their performance goals will fall short from the need, (b) funding may be unclear, or (c) time frame not clear
	1: Small perceived risk of not being ready in time: (a) others are actively working towards it with encouraging results or their performance goals are close to need, (b) it's sufficiently funded, and (c) time frame clear and on time



# Technology or Engineering?



Exoplanet Exploration Program

